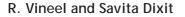
# Control Global Warming by Reducing Atmospheric CO2 to Carbon and Producing Energy







R. Vineel

Savita Dixit

**Abstract:** A multipurpose plant setup is discussed using the concept of House Process and various other techniques to achieve objectives like reducing atmospheric CO2 to carbon and thus reduce global warming, production of hydrogen gas, to produce electricity, to provide energy feedback for improved efficiency. These objectives are obtained by a six stage process. In the 1st stage atmospheric CO2 is absorbed using an improvised version of House Process. In the 2nd stage, CO2 is produced by heating NaHCO3, a by-product of House Process. In the 3rd stage, reaction of the produced CO2 with Mg occurs, to get Magnesium Oxide and Carbon. The 4th stage consists of recovery of Mg from its oxide by using a modified House Process and consequent electrolysis of MgCl2. The 5th stage, energy produced by the exothermic reactions is used to produce steam and produce electrical energy by rotating a turbine. Finally, hydrogen gas is produced by the reaction of steam and magnesium. Thus the various objectives are achieved.

**Key words:** House Process, modified house process, fuel cell, multipurpose plant, electric energy production, hydrogen production, capturing atmospheric CO2.

# Introduction

**C**oncern about anthropogenic climatic change has stimulated research and investment into technologies that limit  $CO_2$  emission from combustion of fossil fuel and other sources and also that remove carbon dioxide directly from atmosphere. If the cost of absorbing  $CO_2$  from atmosphere is reduced by various means like inventing low cost methods, lowering the cost of establishment, it would prove to be more convenient and beneficial for various countries. We have discussed such a method where we adopt a set of processes. The multipurpose setup discussed below is a two-in-one setup, which includes both environment and energy benefits. Considering the monetary as well as the environmental benefits such as reducing global warming, the input is well justified and useful by-products are also obtained. The entire process has low carbon dioxide foot print.

# **Materials and Methods**

#### Absorption of Atmosperic CO, and Production of NaHCO,

In this process, modified House Process is used to absorb atmospheric  $CO_2$  and produce NaHCO<sub>3</sub>. First we need to understand the House Process—a process where  $CO_2$  capture and storage from the atmosphere that involves enhancing the solubility of  $CO_2$  in the ocean by a process equivalent to the natural silicate weathering reaction. This is achieved by increasing the alkalinity of sea water by removing HCl electrochemically and neutralized by the reaction with silicate rock. It is a four step process.

# Step 1

The first step of the process involves the removal of chlorine ions from high purity artificial salt solution:

NaCl (aq) +  $H_2O(l) \rightarrow NaOH$  (aq) + (1/2)  $Cl_2(g)$  + (1/2)

 $H_2(g)$   $\Delta G = +212 KJ/mol NaOH$ 

Step 2

HCl is recovered from  $Cl_2$  (g) and  $H_2$  (g) produced in step1.  $Cl_2$  and  $H_2$  combine in fuel cell to produce HCl:

 $(1/2)\operatorname{Cl}_2(g) + (1/2) \operatorname{H}_2 \xrightarrow{} \operatorname{HCl} (\operatorname{aq})$ 

 $\Delta G$ = -131KJ/mol NaOH

Step 3

HCl is neutralized by various silicate rocks. The reaction is exothermic and spontaneous:

HCl (aq) + (1/2) MgSiO<sub>3</sub>(s)  $\rightarrow$  (1/2) MgCl<sub>2</sub> (aq) + (1/2) SiO<sub>2</sub>(s) + (1/2) H2O

 $\Delta H$ = -58KJ/mol NaOH

Step 4

The final step of the process involves capturing and storing of CO<sub>2</sub> gas:

 $CO_{2}$  (g) + NaOH (aq)  $\rightarrow$  NaHCO<sub>2</sub> (aq)

 $\Delta H = -70 \text{KJ/mol NaOH}$ 

Therefore the net reaction is given as:

# **Modified House Process**

In the modified House Process Steps 1, 2, 4 are same as House Process. The modification is made in Step 3, which involves use of magnesium oxide for neutralization of HCl which is by-product of stage 3 and stage 6 which also helps in recovery of magnesium. HCl is neutralized with help of MgO, the reaction of HCl and MgO is exothermic and spontaneous. This reaction also gives MgCl<sub>a</sub>:

MgO(s) + 2HCl (aq) →MgCl<sub>2</sub> (aq) +  $H_2O$  (l)  $\Delta H$ = -146kJ/mol

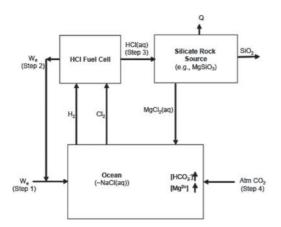


Figure 1. Diagram Showing Carbon Dioxide Sequestration via the Removal and Neutralization of Hydrochloric Acid from the Ocean. Magnesium has been Used to Represent Any Metal Found in Silicate Rocks. We Represents Electrical Work and Q Represents Heat.

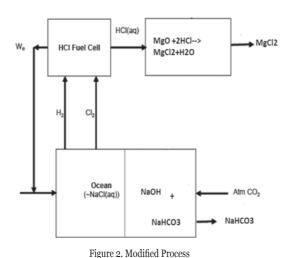
Thus we produce NaHCO<sub>3</sub>, MgCl<sub>2</sub> which is used in later process and comparatively more energy is released. The net reaction of the modified House Process is:

2NaCl + 2CO<sub>2</sub> + H<sub>2</sub>O + MgO → 2NaHCO<sub>3</sub> +MgCl<sub>2</sub>  $\Delta$ H<sub>net</sub> = -398.9 KJ/mol

Production of CO<sub>2</sub> by Heating NaHCO<sub>3</sub>

This stage involves the heating of NaHCO<sub>3</sub> to produce  $CO_2$ . Above 70° C, sodium bicarbonate gradually decomposes into sodium carbonate, water and carbon dioxide. This conversion is fast at 250 degree centigrade: 2NaHCO<sub>3</sub>  $\rightarrow$  Na<sub>2</sub>CO<sub>3+</sub> H<sub>2</sub>O + CO<sub>2</sub>.

Further heating converts the carbonate into oxide at around 1000 degree centigrade:  $Na_2CO_3$  (aq)  $\rightarrow Na_2O + CO_2$  (g). Thus, the carbon dioxide gotten in this reaction is



collected and transported for stage 3 process and the other by-product of the stage is  $Na_2O$  or  $Na_2CO_3$  which can be also used for some other purpose.

#### Production of Carbon and Magnesium Oxide

In the stage 3 process, the reaction of magnesium and

carbon dioxide takes place in the absence of oxygen. The reaction is initiated by burning of magnesium. Magnesium reacts with carbon dioxide to form magnesium oxide and carbon:

$$2Mg(s) + CO_2$$
 (l)  $\rightarrow 2MgO(s) + C(s)$   
 $\Delta H=-810KJ/mol$ 

The reaction can take place only if oxygen is absent, so one of the important conditions is absence of oxygen. A specially designed reactor is build in order to carry out the process. The reactor is similar to a simplified two reaction zone of magnesium reacting with carbon dioxide. This reaction releases a large amount of free energy almost equal to methane (-818kJ/mol). As a by-product of this reaction we get magnesium oxide and carbon in solid form. This carbon can be stored and used in future if necessary. As mentioned earlier, the magnesium oxide is used in modified House Process and recovery of msagnesium.

#### **Recovery of Magnesium**

Recovery of magnesium from magnesium oxide is a stage 4 process. The magnesium oxide obtained as a by-product and hydrogen neutralize HCl to produce  $MgCl_2$  which is a part of modified House Process. This  $MgCl_2$  is electrolysed to produce magnesium. At cathode  $Mg^{2+}$  ions is reduced by two electrons to magnesium metal:

 $Mg^{2+} + 2e^- \rightarrow Mg$ 

At anode, each pair of Cl<sup>-</sup> ions is oxidised to chlorine gas, releasing two electrons to complete the circuit:

 $2Cl^{-} \rightarrow Cl_{2}(g) + 2e^{-}$ 

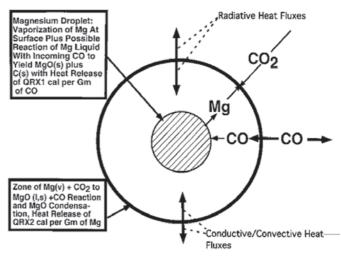


Figure 3. A Simplified Two-Reaction Zone Model of Magnesium Combustion in Carbon Dioxide.

### **Production of Electric Energy**

In the stage 5 process, we use all the heat energy produced by various exothermic reactions to vaporize water into high pressure stream. Similar to the thermal power plant, the prime mover steam spins a steam turbine which drives electrical generator to produce electric energy. This electric energy can be used commercially.

#### **Production of Hydrogen Gas**

Hydrogen gas is produced in stage 6. Magnesium is capable of reducing water to highly flammable hydrogen gas. Magnesium reacts slowly with cold water and faster with steam:

Mg (s) + H<sub>2</sub>O (g) 
$$\rightarrow$$
 MgO (s) + H<sub>2</sub> (g)  
 $\Delta$ H= -360KJ/mol

So we use the low pressure steam that we get after rotating the turbine to react with the recovered magnesium from stage 4 to get magnesium oxide and hydrogen as by-product. This hydrogen gas is collected, stored and distributed for commercial purposes. The magnesium oxide can be used for the recovery of magnesium. This reaction being exothermic gives out heat energy.

#### **Conclusion and Discussion**

The rise in carbon dioxide in the atmosphere, which eventually leads to global warming and concern about energy crisis—the two important problems that the world faces today. The process discussed above considers both points and interlinks both to solve our problem. In the provided setup, atmospheric carbon dioxide is reduced to carbon form which leads to reduction in global warming. Also, all the by-products produced by the setup are useful and can be used practically.

This process causes very low air and water pollution. The carbon dioxide that is obtained in solid form can be stored and used if any energy crisis arises in the future; it can also be considered to replace limestone in many processes where limestone is used.

The enthalpy of formation of the overall reaction is more than -1568kJ/mol which can be effectively utilized in the production of electrical energy commercially.

Hydrogen gas which is a green fuel and causes no pollution, can be produced in a large scale and used as a substitute for fossil fuel and thus provides a solution for the current energy crisis problem.

We also get other by-products like chlorine, sodium oxide which can be used for commercial purposes.

The initial cost of setup of such a huge process might be high, but considering global warming, the energy produced and the profit, the cost is well justified. Thus this process gives a complete solution for reducing global warming and the energy problems

**R.** Vineel, is studying B.Tech. Civil, 3rd year, at the MANIT, Bhopal, India. Mr Vineel has submitted paper in conferences, and is highly interested in research works to

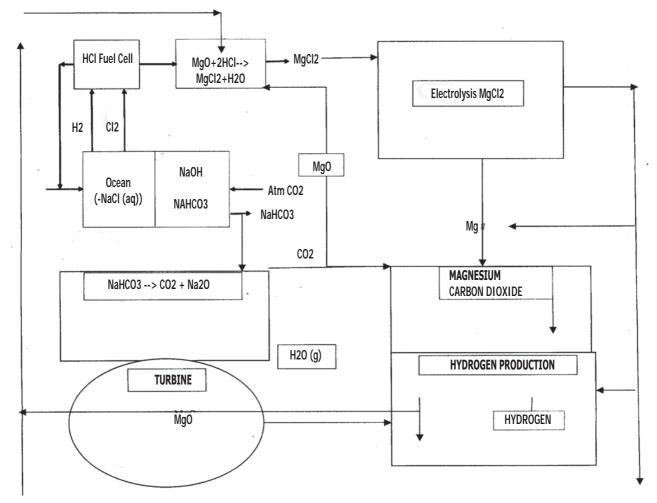


Figure 4. Flow Chart for the Total Process.

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give innovative ideas. Corresponding address:vineel\_2717@yahoo.co.in

**Savita Dixit**, PhD, is an Associate Professor of Applied Chemistry in MANIT, Bhopal, India. Dr Dixit has more than 22 years of teaching and research experience, has published more than 100 research papers both in national and international journals and conferences, is actively involved in research activities in environmental sciences, bio-fuel, natural product, and has guided PhD and M. Tech. candidates towards their degrees.

Corresponding address:savitadixit1@gmail.com

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# No cases relating to irrigation disputes would be heard in courts (to be resolved in the local community).

-King Ram Shah, Gorkha (Nepal, 1603-33)